

# Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

## Product Data Sheet

### Flatting Paste

M716-1706

Available in 1 quart quantity

**Product Description:** Mohawk Flatting Paste is used to reduce the gloss of a finish. Flatting Paste is a transparent paste additive used to reduce the gloss of conventional nitrocellulose lacquer, pre-catalyzed lacquer or conversion varnish topcoats.

#### Characteristics:

Solids % (wt): 42.96

Solids % (vol): 34.93

Weight per gallon: 8.43 lbs/gal

VOC's (coating): 4.80 lbs/gal (536.37 g/l)

VOC's (material): 4.80 lbs/gal (536.37 g/l)

VHAP's: 0.07 lbsVHAP's/lb solids (Hap's compliant)

Package life: 3 years

HMIS: Health – 2, Flammability – 3, Reactivity – 0, Personal Protection - X

#### Specifications:

**Directions:** Flatting Paste must be thoroughly mixed before use. Mohawk Flatting Paste may be used to reduce the sheen of Mohawk nitrocellulose, pre-catalyzed or conversion varnish topcoats. See Flatting Paste chart for recommended additions to achieve specific sheens. Stir thoroughly into coating. Strain the material after mixing into coating and before use.

**Notes:** Always keep lid closed tightly to reduce solvent evaporation and dried flakes of Flatting Paste forming on the lid and rim of can. Mohawk Flatting Paste can cause films to become brittle. Do not exceed the recommended additions found on the Mohawk chart.

**Safety and Other Precautions:** Read MSDS for precautions before using product.

**MSDS:** If Material Safety Data Sheet is required, contact:

Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

P.O. Box 22000

Phone: 1-800-545-0047

Hickory, NC 28603

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**Mohawk Finishing Products  
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M716-1706 Flattening Paste Chart  
Revised: July 27, 2016**

PRODUCT #	PRODUCT DESCRIPTION	FL OZ/GAL TO 60	FL OZ/GAL TO 40	FL OZ/GAL TO 20	FL OZ/GAL TO 10	FL OZ/GAL TO FLAT
610-2480	550 DuraCoat -- 80	1.73	4.56			
610-2460	550 DuraCoat -- 60		2.52	6.67		
610-2440	550 DuraCoat -- 40			4.58	9.17	
610-2420	550 DuraCoat -- 20				5.09	10.2
610-2580	550 Clear WW -- 80	2.2	4.43			
610-2560	550 Clear WW -- 60		2.4	5.21		
610-2540	550 Clear WW -- 40			4.43	8.74	
610-2520	550 Clear WW -- 20				7.6	10.8
615-2780	550 Ultra White CV -- 80					
615-2760	550 Ultra White CV -- 60					
615-2740	550 Ultra White CV -- 40					
615-2720	550 Ultra White CV -- 20					
615-2980	550 Ultra Clear CV -- 80	5.58	11.3			
615-2960	550 Ultra Clear CV -- 60		10.0			
615-2940	550 Ultra Clear CV -- 40			10.4		
615-2920	550 Ultra Clear CV -- 20					
615-2110	Ultra Flo White CV -- 10					
615-2120	Ultra Flo Clear CV -- 20					
615-2140	Ultra Flo Clear CV -- 40			10.1		
615-2210	Ultra Flo White CV -- 10					
615-2220	Ultra Flo White CV -- 20					
615-2240	Ultra Flo White CV -- 40			11.9		
610-680	550 DuraCoat White -- 80	1.35	2.94			
610-660	550 DuraCoat White -- 60		6.3	10.6		
610-640	550 DuraCoat White -- 40			5.15	10.3	
610-620	550 DuraCoat White -- 20				7	

610-2680	VersaLac -- 80	3.45	6.35			
610-2660	VersaLac -- 60		3.96	8.79		
610-2640	VersaLac -- 40			8.35	12.03	
610-2620	VersaLac -- 20				6.41	12.6
612-2480	275 DuraCoat -- 80	1.46	2.88			
612-2460	275 DuraCoat -- 60		2.43	4.86		
612-2440	275 DuraCoat -- 40			5.46	12.8	
612-2420	275 DuraCoat -- 20				4.83	10.8
612-2580	275 Clear WW -- 80	1.34	3.0			
612-2560	275 Clear WW -- 60		1.8	6.0		
612-2540	275 Clear WW -- 40			5.77	11.13	
612-2520	275 Clear WW -- 20				7.6	10.1
612-2960	275 Ultra Clear CV -- 60		10.1	Exceeds		
612-2940	275 Ultra Clear CV -- 40			10.9	Exceeds	
612-2920	275 Ultra Clear CV -- 20				12.4	Exceeds
612-2740	275 Ultra White CV -- 40			Exceeds	Exceeds	
612-2720	275 Ultra White CV -- 20				Exceeds	Exceeds
M612-4010	CAB/ACRYLIC CLEAR -- 10					13
M612-4020	CAB/ACRYLIC CLEAR -- 20				7.6	
M612-4040	CAB/ACRYLIC CLEAR -- 40			3.7	11	
M612-4060	CAB/ACRYLIC CLEAR -- 60		2.2	5.8		
M612-4110	CAB/ACRYLIC WHITE -- 10					
M612-4120	CAB/ACRYLIC WHITE -- 20				9.7	
M612-4140	CAB/ACRYLIC WHITE -- 40			6		
M612-4160	CAB/ACRYLIC WHITE -- 60		2.6	13		
612-680	275 DuraCoat White -- 80	1.03	2.83			
612-660	275 DuraCoat White -- 60		2.17	3.9		
612-640	275 DuraCoat White -- 40			2.5	6.02	
612-620	275 DuraCoat White -- 20				7.02	11.1
614-2480	Conventional DuraCoat -- 80	1.55	3.76			
614-2460	Conventional DuraCoat -- 60		2.43	5.73		
614-2440	Conventional DuraCoat -- 40			4.98	10.75	
614-2420	Conventional DuraCoat -- 20				5.1	10.37
614-340	Buffcote -- 40			3.84		
614-320	Buffcote -- 20				6.14	

**Notes:** Mohawk recommends that you do not exceed 13 ounces of flattening paste or adjust the sheen more than 40 degrees. (I.e.: You should only flatten an 80 sheen product down to a 40 sheen). Exceeding the recommended amount of flattening compound may result in an unstable coating which may affect the product's performance. Mohawk recommends that you always strain the coating before use after adding flattening paste.